

mini^e
eblend

MINI E QUICK CHANGE FLAP DISCS

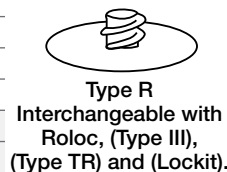
The Mini E flap discs are manufactured using the best zirconia abrasive on a heavy cloth backing. Mini E discs features a quick change system using industry standard Type R and Type S mounting methods and are available in 2" or 3" diameters.

The Mini E product for those tighter grinding areas where a larger flap disc will not fit.

E Blend Surface conditioning discs are available in standard and Heavy Duty (HD) forms. These discs have Type R or Type S fasteners bonded to the back of the product. Each disc is designed to consistently remove the same amount of material disc after disc. The HD disc is more rigid providing a more aggressive cut while the standard disc is more conforming.

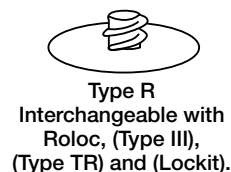
zirconia mini e flap disc

dia.	grit	type R	type S	max RPM	pkg qty
2"	40	56041	56045	25,000	10
	60	56042	56046	25,000	10
	80	56043	56047	25,000	10
	120	56044	56048	25,000	10
3"	40	56061	56065	20,000	10
	60	56062	56066	20,000	10
	80	56063	56067	20,000	10
	120	56064	56088	20,000	10



eblend surface conditioning disc

dia.	grit	type R	type S	max RPM	pkg qty
1-1/2"	A/Coarse	52659	53855	25,000	100
	HD A/Coarse	50713	50716	25,000	100
	A/Medium	52658	53856	25,000	100
	HD A/Medium	50719	50722	25,000	100
	A/Very Fine	53864	52652	25,000	100
2"	A/Coarse	52655	52654	25,000	50
	HD A/Coarse	50714	50717	25,000	50
	A/Medium	52656	52644	25,000	50
	HD A/Medium	50720	50723	25,000	50
	A/Very Fine	52705	52645	25,000	50
3"	A/Coarse	52680	52648	20,000	50
	HD A/Coarse	50715	50718	20,000	50
	A/Medium	52700	52646	20,000	50
	HD A/Medium	50721	50724	20,000	50
	A/Very Fine	53865	53859	20,000	50



disc holders

dia.	shank	type R	type S	max RPM	pkg qty
1-1/2"	1/4"	25074	25036	25,000	1
2"	1/4"	25075	25041	25,000	1
3"	1/4"	25077	25064	20,000	1



aluminum oxide grain

dia.	grit	cloth backed		fibre backed		max RPM	pkg qty
		type R	type S	type R	type S		
1-1/2"	24	53833	52024			25,000	100
	36	52611	52025			25,000	100
	40	52612	52026			25,000	100
	50	52613	52027			25,000	100
	60	52614	52028			25,000	100
	80	52615	52029			25,000	100
	100	52616	52030			25,000	100
	120	52617	52031			25,000	100
	150	52618	52032			25,000	100
	180	52619	52033			25,000	100
	240	52620	52034			25,000	100
2"	24	52703	52036	50725	50735	25,000	100
	36	52622	52037	50726	50736	25,000	100
	40	52623	52038			25,000	100
	50	52624	52039	50727	50737	25,000	100
	60	52625	52040	50728	50738	25,000	100
	80	52626	52041	50729	50739	25,000	100
	100	52627	52072			25,000	100
	120	52628	52043			25,000	100
	150	52629	52044			25,000	100
	180	52630	52045			25,000	100
	240	52631	52046			25,000	100
3"	24	57074	52048	50730	50740	20,000	50
	36	52633	52042	50731	50741	20,000	50
	40	52634	52050			20,000	50
	50	52635	52051	50732	50742	20,000	50
	60	52636	52052	50733	50743	20,000	50
	80	52637	52049	50734	50744	20,000	50
	100	52638	52054			20,000	50
	120	52639	52055			20,000	50
	150	52640	52056			20,000	50
	180	52641	52057			20,000	50
	240	52642	52058			20,000	50

silicon carbide grain

dia.	grit	fibre backed		max RPM	pkg qty
		type R	type S		
2"	24	50785	50795	25,000	100
	36	50786	50796	25,000	100
	50	50787	50797	25,000	100
	60	50788	50798	25,000	100
	80	50789	50799	25,000	100
3"	24	50790	50800	20,000	50
	36	50791	50801	20,000	50
	50	50792	50802	20,000	50
	60	50793	50803	20,000	50
	80	50794	50804	20,000	50

(continued on page 8)

E Blend abrasive Quick Change discs are available in Aluminum Oxide, Silicon carbide, Zirconium and Ceramic grains with either Cloth or Fiber backing using industry standard Type R or Type S mounting methods.

The Cloth disc is based on a tough resin bonded polyester backing for contoured surfaces. The stiff resin bonded vulcanized fiber provides for maximum cutting and durability.

ALUMINUM OXIDE

For light, general purpose grinding of various metals these discs are ideal for rust and scale removal

SILICON CARBIDE

A specialty silicon carbide grain is used for grinding or finishing of titanium and many non-ferrous materials such as porcelain coatings, glass, marble, and plastics.



ZIRCONIUM PLUS

Excellent performance for heavy weld and metal grinding on ferrous material including stainless steel. The combination of zirconium grain and a grinding aid creates a very high performance disc with a fast cut rate.

CERAMIC

This revolutionary grain, the latest generation of synthetic metal cutting minerals, was developed for the most demanding grinding and finishing applications in all types of carbon steel. Providing a very high rate of cut and extended life expectancy, this self-sharpening grain ensures consistent performance during the entire life of the disc.

(continued from page 7)
zirconia/ga plus

dia.	grit	cloth backed		fibre backed		max RPM	pkg qty
		type R	type S	type R	type S		
1-1/2"	24	54500	54518			25,000	100
	36	54501	54519			25,000	100
	40	54502	54520			25,000	100
	50	54503	54521			25,000	100
	60	54504	54522			25,000	100
	80	54505	54523			25,000	100
	120	54506	54524			25,000	100
2"	24	54507	54525	50745	50755	25,000	100
	36	58028	52319	50746	50756	25,000	100
	40	58029	52323			25,000	100
	50	58030	52320	50747	50757	25,000	100
	60	58031	54528	50748	50758	25,000	100
	80	58032	58020	50749	50759	25,000	100
	120	58033	58021			25,000	100
3"	24	54514	54529	50750	50760	20,000	50
	36	52709	58022	50751	50761	20,000	50
	40	54515	58023			20,000	50
	50	54516	58024	50752	50762	20,000	50
	60	52701	58025	50753	50763	20,000	50
	80	52710	58026	50754	50764	20,000	50
	120	58039	58027			20,000	50

ceramic

dia.	grit	cloth backed		fibre backed		max RPM	pkg qty
		type R	type S	type R	type S		
1-1/2"	24	81302	81303			25,000	100
	36	81304	81305			25,000	100
	40	81306	81307			25,000	100
	50	81308	81309			25,000	100
	60	81310	81311			25,000	100
	80	81312	81313			25,000	100
	120	81314	81315			25,000	100
2"	24	81316	81317	50765	50775	25,000	100
	36	81318	81319	50766	50776	25,000	100
	40	81320	81321			25,000	100
	50	81322	81323	50767	50777	25,000	100
	60	81324	81325	50768	50778	25,000	100
	80	81326	81327	50769	50779	25,000	100
	120	81328	81329			25,000	100
3"	24	81330	81331	50770	50780	20,000	50
	36	81332	81333	50771	50781	20,000	50
	40	81334	81335			20,000	50
	50	81336	81337	50772	50782	20,000	50
	60	81338	81339	50773	50783	20,000	50
	80	81340	81341	50774	50784	20,000	50
	120	81342	81343			20,000	50





SURFACE CONDITIONING SPIRAL BANDS

Even Cut surface conditioning bands are produced from the highest quality nylon web fiber impregnated with resin and abrasive grain bonded to a tough reinforced backing material. Spiral bands mounted on rubber wheels work best on flat or contoured surfaces.

E STRIP SURFACE CLEANING DISCS

Even Cut E Strip products are used for aggressive removal of corrosion, rust, weld splatter and contaminants. E Strip is made from a heavy duty nylon fiber web impregnated with resins and coarse abrasive grains. Available as a Type 27 discs bonded to a rugged backing plate, a plain disc with center hole, as a quick change type R disc or as a double thick 2" disc with a 1/4" shank. Our product will run smoothly and resists loading while producing a controlled finish with little heat build up.

surface conditioning spiral bands
reinforced scrim back material

dia. x length	A/Coarse	A/Medium	A/V Fine	maximum RPM	pkg qty
1" x 1"	13279	13281	13280	18,000	25
1" x 1-1/2"	18801	18802	18803	10,000	25
1" x 2"	13308	13251	13252	8,000	25
1-1/2" x 1"	13277	13278	13268	14,000	25
1-1/2" x 1-1/2"	18804	18805	18806	10,000	25
2" x 1"	13275	12065	12066	11,000	25
2" x 1-1/2"	18807	18808	18809	8,000	25
2" x 2"	13253	13254	13255	6,000	25
3" x 1"	18810	18811	13261	7,000	25
3" x 2"	13256	13258	13260	4,000	25
3" x 3"	18813	18814	18815	3,000	25

See page 26 for rubber expanding wheels for spiral bands

e strip surface cleaning discs

dia.	arbor hole	plate type	part no.	maximum RPM	pkg qty
4-1/2"	7/8"	Type 27 Fiberglass	42230	12,000	10
4-1/2"	5/8"-11	Type 27 Fiberglass	42231	12,000	10
7"	7/8"	Type 27 Fiberglass	42234	4,200	10
7"	5/8"-11	Type 27 Fiberglass	42235	4,200	10

e strip discs

dia.	arbor hole	part no.	pkg qty
4"	1/4"	50826	10
4"	1/2"	50827	10
6"	1/2"	50828	10
6"	5/8"	50829	10
7"	7/8"	50834	10

quick change type R e strip disc

dia.	part no.	pkg qty
2"	50830	10
3"	50831	10
4"	50832	10

e strip shank mounted 2 ply disc — 1/4" shank

dia.	part no.	pkg qty
3"	50833	10

