

## SPIRAL BANDS

Even Cut spiral bands are manufactured from the highest quality domestically produced premium aluminum oxide abrasive grain bonded with resins to a cotton cloth backing material. Mounted on rubber expanding wheels, flex core wheels or slotted expanding wheels, spiral bands are typically used on hand held power tools as well as drill presses, bench grinders and spindle sanders. The construction of a spirally wound band results in a "joint-less" sanding surface, which ensures consistent finishes on flat or contoured surfaces. Deburring, polishing, blending and general surface finishing are the usual applications where spiral bands excel.

### premium aluminum oxide material

dia. x length	grit													pkg qty
	24	36	40	50	60	80	100	120	150	180	220	240	320	
1/4" x 1/2"		10009	10018	10027	10040	10050	10060	10068	10083	10085	10090	10092	10095	100
1/4" x 3/4"		10013		10026	10037	15293		10069		11763		10093	10096	100
1/4" x 1"		10011		10028	10038	10051	10065	10070	10081	10087	10091	10103	10097	100
1/4" 1-1/2"		10015		11407	10039	15294	10059	10072	13143	11865	13272	11408		100
1/4" x 2"		10010	10019	10029	10035	10056		10075	10883	10077	12021	11727	11760	100
3/8" x 1/2"		10109	10118	10130	10140	10150	10160	10170	10180	10186	10189	10195	10196	100
3/8" x 1"	10105	10111	10122	10131	10141	10152	10163	10171	10181	10187	10816	10194	10198	100
3/8" x 1-1/2"		10113	10124	10134	10147	10153	10162	10172		10185		11819	11911	100
3/8" x 2"		10112	10123	10132	10139	10151	10161	10173		11809			11810	100
1/2" x 1/2"	10200	10210	10220	10230	10240	10250	10260	10270	10280	10285	10291	10294	10297	100
1/2" x 3/4"	13137	10211	10221	10231	10241	10251	10261	10271	11845	11037	10301	10312	10299	100
1/2" x 1"	10202	10212	10222	10232	10242	10252	10262	10272	10281	10286	10302	10290	10298	100
1/2" x 1-1/2"	10204	10213	10223	10233	10243	10253	10263	10273	10282	10287	10292	10307	10633	100
1/2" x 2"	10207	10214	10224	10234	10244	10254	10264	10274	10283	10288	10311	10293	10300	100
1/2" x 3"	10205	10215	10226	10237	10245	10255	10265	10277	11788		10309	10308	10310	100
5/8" x 1/2"	15220	15221	15211	11676	15235	15240	15255	15262	15273	15276	11821	15280	10144	100
5/8" x 1"		15222	15215	19520	15232	15242	15258	15265	12068	15275	15263	15278	11759	100
5/8" x 2"		15209	15218	15230	15236	15246	15259	15267						100
3/4" x 1/2"	13284	10408	10420	10430	10440	10450	10460	10470	10480	10485	10491	10492	10496	100
3/4" x 3/4"	10395	10409	10421	10431	10441	10451	10461	10471	10481	10486	10490	10493	10316	100
3/4" x 1"	10396	10412	10422	10432	10442	10452	10462	10472	10482	10487	10400	10494	10509	100
3/4" x 1-1/2"	10397	10413	10424	10433	10443	10453	10463	10473	10483	10488		10495	10497	100
3/4" x 2"	10398	10414	10425	10434	10444	10454	10464	10474	13082	10489	10401	10405	11185	100
1" x 1/2"	10501	10510	13205	10530	10540	10550	10560	10570	10580	10584	11792	10593	10597	100
1" x 3/4"		10511	10521	10531	10541	10875	10561	10571		10833		15454	15455	100
1" x 1"	10502	10512	10522	10532	10542	10552	10562	10572		10585	10590	10594	10598	100
1" x 1-1/2"	10503	10513	10523	10533	10543	10553	10563	10573	10583	10586	10591	10595	10599	100
1" x 2"	10504	10514	10524	10534	10544	10554	10564	10574	10581	10587	15602	10604	10600	100
1" x 3"	10506	10516	10526	10535	10546	10556	10566	10575	10579	13132	10592	15456	11672	100
1-1/4" x 1/2"					13336		15452	15595		18897				100
1-1/4" x 1"	10608	10610	10620	10630	10640	10650	10661	10672	10678	10681	10685	10686	10689	100
1-1/4" x 1-1/2"	11756	10612	10622	10632	10642	10652	10664	10675	10679	10680	10683	11971	10692	100
1-1/4" x 2"		10613	10623	10634	10643	10653	10663	10674		11818		15457	15458	100
1-1/2" x 1/2"	10701	10718	11658	10729	10748	10750	10760	10770	11376	10781	13041	10791		100
1-1/2" x 3/4"	10711		10721	10730	10741	10751	10761	10771	19131	10670				100
1-1/2" x 1"	10702	10712	10722	10732	10742	10752	10764	10772	10780	10782	10788	10792	10794	100
1-1/2" x 1 1/2"	10703	10713	10723	10733	10743	10753	10765	10773	10779	10783	10789	10793	10795	100
1-1/2" x 2"	10704	10714	10724	10734	10744	10754	10766	10774			11940	10797	10939	100
1-1/2" x 3"	10708	10715	10725	10737	10745	10755	10767	10775	10785	16019	13184	15366	13185	100
1-3/4" x 1/2"					10837	36915		10867		10880		13305	13304	100
1-3/4" x 1"			13218		10838	10850		10870		11622		36677		100
1-3/4" x 2"		10811	10821	10831	10841	10851	10861	10871					11531	100
2" x 1/2"	10121	10910	10921	10931	10940	10950		10970	11378			13224		100
2" x 1"	10902	10912	10922	10932	10942	10952	10962	10972	10101	10982	10988	10993	10995	100

Spiral bands also available in silicon carbide and zirconia grain, available upon request.



**premium aluminum oxide material (continued)**

dia. x length	grit													pkg qty
	24	36	40	50	60	80	100	120	150	180	220	240	320	
2" x 1-1/2"	10903	10913	10923	10933	10943	10953	10963	10973	10979	10891	10989	10992	10996	100
2" x 2"	10904	10914	10924	10934	10944	10954	10964	10974	10881	10984	10991	10994	10997	100
2" x 3"	10905	10916	10925	10935	10945	10955	10965	10975	11001	10986	15030	10834	10998	50
2 1/4" x 1/2"					11040	13289		10819		16014		13307	13306	50
2 1/4" x 1"		11005		11030	11041		11062	11070	11050				12036	50
2 1/4" x 3"	11856	11009		11033	11043	11053	11065	11073		11083	11092	16009	11094	50
2 1/2" x 1"		11748		11129	11140	11150	13325	11176	10890	11191		11197	11199	50
3" x 1/2"			15789	11229	10007	11844	11264	11026		11523		11931	11932	50
3" x 1"	11200	11210	11220	11230	11240	11250	11260	11270	11279	11284	11293	11505	10688	50
3" x 1-1/2"	35868	11211	11221	11231	11241	11251	11261	11271	11280	11286	11294	11510	11298	50
3" x 2"	11202	11212	11121	11232	11242	11252	11262	11272	11281	11287		11515	11297	50
3" x 3"	11203	11213	11223	11233	11243	11253	11263	11273	11282	11289	11295	11520	11292	50
4" x 1"		11368			11341	11351		11370		11967	11390			50
4" x 1-1/2"	11302	11312	11322	11332	11342	11352	11362	11372	11380	11382		11393	11395	50
4" x 2"	11303	11313	11323	11333	11343	11353	11363	11373	11379	11383		11392		50
4" x 3"	11304	11314	11329	11335	11344	11355	11364	11374		11387		11901	11900	50
5" x 1"	13183	15704	15727	15715	15722	15736	15716	13329						50
5" x 1-1/2"		15705				15731	13188		16000					50
5" x 2"	15700	15706	15708	15719	15724	15732	15741	15749						50
5" x 3"	15775	15694	15712	15717	15723	15733	15743	15750		15756				50
6" x 1"	11401	11410	11420	13259	11440	11450		11471				11498		50
6" x 1-1/2"	13121	11411		11430	11441	11451	11461	10696		11480		11500		50
6" x 2"	11402	11412	11422	11432	11442	11452	11462	11472	11478	11481	11485		11495	50
6" x 3"	11403	11414	11068	11433	11444			11475	18843	11483		11503		50
8" x 1-1/2"	15824		15830	15850	15879	15880				15888		15890		50

**silicon carbide**

dia. x length	grit											pkg qty		
	36	40	50	60	80	100	120	180	220	320	400			
1/2" x 1/2"	17804		17805	17235	17806		17807							100
2" x 2"	35995		35996		17957		17958							100
1" x 1"		17423	17432	17444	17453		17943	10802						100
2" x 2"	17415			17443	17452	11477	17474	17935						100
2" x 2"	17617			17644	17654		17665	17693	10731					50
3" x 3"	17815			17846	17853		17874	17876	17781	17883	17603			50

**zirconia**

dia. x length	grit						pkg qty		
	36	40	50	60	80	120			
1/2" x 1/2"	19450					19600	18771	19471	100
1" x 1"	18773					19470	19602	18774	100
1" x 1"			19622				19440	19421	100
1-1/2" x 1-1/2"	19640				19642	19643	19400	18788	100
2" x 2"						19657	19401	18795	50
3" x 3"	19672				19673		19443	19409	50



**SPIRAL SLEEVES**

Even Cut spiral sleeves are used on oscillating spindle sanders or are adaptable to bench grinders when mounted on rubber cylinders. The construction of a spirally wound sleeve results in a "joint-less" sanding surface, which ensures consistent finishes on flat or contoured surfaces.

**spiral sleeves – cloth backed**

for oscillating spindle sanders premium aluminum oxide material

dia. x length	grit													pkg qty
	24	36	40	50	60	80	100	120	150	180	220	240	320	
1/4" x 6"		10014	10024	10032	10043	10053	10064	10076	10001	11975	11710	10102	13103	20
1/4" x 9"		10017	10025	10033	10046	10058	10067	11839	13288	13050				20
3/8" x 6"		10115	10125	10135	10145	10155	10165	10175	10183	10188	11816		15438	20
3/8" x 9"			10127	10136		10116	15485	10177	10178					20
1/2" x 4-1/2"				19596	11960	10846	15886	11764	12002	13290	19344	19885	13010	20
1/2" x 6"	10206	10218	10225	10235	10247	10258	10266	10278	10000	10284	10306	10295	13102	20
1/2" x 9"		10219	10227	10236	10248	10259	10268	10279	13181					20
5/8" x 6"	15202	15225	15212	15229	15238		15260	15270	15272	13100	15277		13101	20
3/4" x 4-1/2"	13125	13246	18868	12049	11518	10847	15887	12050	19751	12063	13321	19886		20
3/4" x 6"		10417	10427	10438	10448	10458	10466	10478						20
3/4" x 9"	10399	10419	10429	10439	10449	10459	10469	10479	10484	13099	11711		11836	20
1" x 4-1/2"		12061	13179	19752	11961	19753	15891	11765	19754		19346	19887		20
1" x 6"	13323	15505			10547		10565							20
1" x 9"		10518	10528	10538	10548	10558	15048	10576	15604	10588	11712	19111	11835	20
1-1/2" x 4-1/2"		19069		19755	11831	10759	15892	82398	19757		13322	19888		20
1-1/2" x 5-1/2"				16027	16034	15904	11806	11636						20
1-1/2" x 6"		10716	13006	10738	10746	10756	10762	10776		13317			13316	20
1-1/2" x 9"	10709	10717	10727	10740	10747	10757	10769	10777	15971	10882	11713	12033	13098	20
2" x 4-1/2"	13123	13247	11698	11838	11632	11011	15893	11766	11972	11784	13011	19889	11786	20
2" x 6"	13264	10918	10926	10217	11715	10957	10966	10682		11785		11738	11739	20
2" x 9"	10907	10919	10927	10937	10947	10959	10967	10977	10980	10987	11709	11000	11834	20
2-1/2" x 4-1/2"					13220	11927		13319						20
2-1/2" x 6"					11143	11155	11169	13008						20
2-1/2" x 9"		11114	11120	11137	11149	11158	11167	13146						20
3" x 4-1/2"	13122	13248	11130	11237	15761	10818	15894	11840	19763	13061	13190	19890		20
3" x 5-1/2"	11783	11216		11239	11172	15296	11697	15297	15298	15614				20
3" x 6"		11214	11225	11238	11245	11256		11276						20
3" x 9"	11207	11219	11126	11234	11249	11259	11269	11274	11283	10457	11296	11717	11718	20
4" x 6"		11316	11325	11334	11308	11358		11922						20
4" x 9"	11307	11317	11327	11337	11347	11357	11367	11377	11381	11388	11391		11397	20
6" x 9"	13240	11415	11425	11435	11448	11455	11465	11473						20

*Spiral sleeves also available in other materials.*



**garnet paper**

dia. x length	grit				pkg qty
	40	60	80	100	
1/4" x 5"	18011	18019	18024	18028	20
3/8" x 6"	18042	18054	18057	18060	20
1/2" x 6"	18072	18080	18084	18092	20
5/8" x 6"	18112	18120	18126	18130	20
3/4" x 9"	18153	18160	18166	18172	20
1" x 9"	18212	18226	18232	18235	20
1-1/2" x 9"	18262	18270	18278	18280	20
2" x 9"	18355	18366	18376	18382	20
3" x 9"	18514	18534	18544	18554	20
4" x 9"	18612	18632	18642	18652	20



## SURFACE CONDITIONING SPIRAL BANDS

Even Cut surface conditioning bands are produced from the highest quality nylon web fiber impregnated with resin and abrasive grain bonded to a tough reinforced backing material. Spiral bands mounted on rubber wheels work best on flat or contoured surfaces.

## E STRIP SURFACE CLEANING DISCS

Even Cut E Strip products are used for aggressive removal of corrosion, rust, weld splatter and contaminants. E Strip is made from a heavy duty nylon fiber web impregnated with resins and coarse abrasive grains. Available as a Type 27 discs bonded to a rugged backing plate, a plain disc with center hole, as a quick change type R disc or as a double thick 2" disc with a 1/4" shank. Our product will run smoothly and resists loading while producing a controlled finish with little heat build up.

## surface conditioning spiral bands reinforced scrim back material

dia. x length	A/Coarse	A/Medium	A/V Fine	maximum RPM	pkg qty
1" x 1"	13279	13281	13280	18,000	25
1" x 1-1/2"	18801	18802	18803	10,000	25
1" x 2"	13308	13251	13252	8,000	25
1-1/2" x 1"	13277	13278	13268	14,000	25
1-1/2" x 1-1/2"	18804	18805	18806	10,000	25
2" x 1"	13275	12065	12066	11,000	25
2" x 1-1/2"	18807	18808	18809	8,000	25
2" x 2"	13253	13254	13255	6,000	25
3" x 1"	18810	18811	13261	7,000	25
3" x 2"	13256	13258	13260	4,000	25
3" x 3"	18813	18814	18815	3,000	25

See page 26 for rubber expanding wheels for spiral bands

## e strip surface cleaning discs

dia.	arbor hole	plate type	part no.	maximum RPM	pkg qty
4-1/2"	7/8"	Type 27 Fiberglass	42230	12,000	10
4-1/2"	5/8"-11	Type 27 Fiberglass	42231	12,000	10
7"	7/8"	Type 27 Fiberglass	42234	4,200	10
7"	5/8"-11	Type 27 Fiberglass	42235	4,200	10

## e strip discs

dia.	arbor hole	part no.	pkg qty
4"	1/4"	50826	10
4"	1/2"	50827	10
6"	1/2"	50828	10
6"	5/8"	50829	10
7"	7/8"	50834	10

## quick change type R e strip disc

dia.	part no.	pkg qty
2"	50830	10
3"	50831	10
4"	50832	10

## e strip shank mounted 2 ply disc — 1/4" shank

dia.	part no.	pkg qty
3"	50833	10

